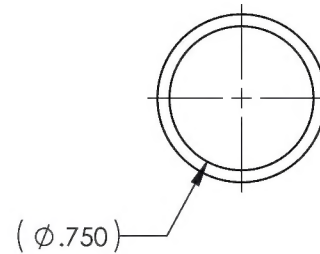
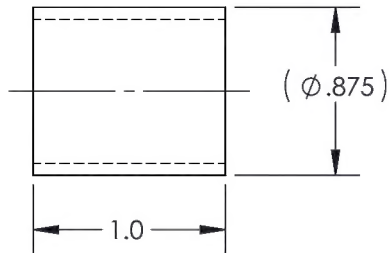
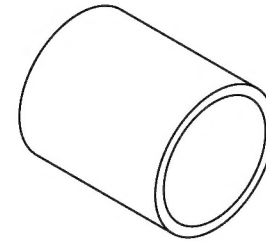


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0090	CH'D BOM P/N WAS 6381K55 IS 6831K171, CH'D DIM WAS 1.250 IS (1.0), WAS Ø.875 IS (Ø.875) WAS Ø.750 IS (Ø.750).	5/1/2015	RJC	JAG



NOTE:
1. BAG AND LABEL WITH BATCH NMUBER.

DART AEROSPACE	
TITLE SLEEVE	
DWG NO. C45-15-13	REV 1
MAT'L SAE 660 BRONZE	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 5/1/2015
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	C45-15-13	1	SLEEVE	SAE 660 BRONZE	7/8 OD X 1 MCMASTER-CARR #6381K171